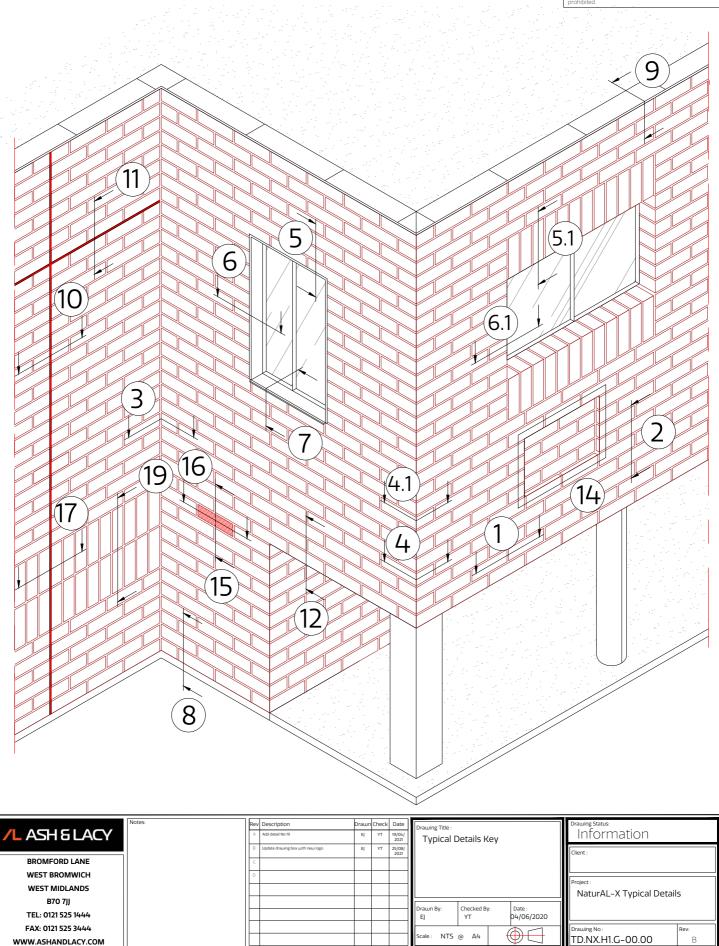
General Notes:

Do not scale this drawing - If in doubt contact the Technical Office.

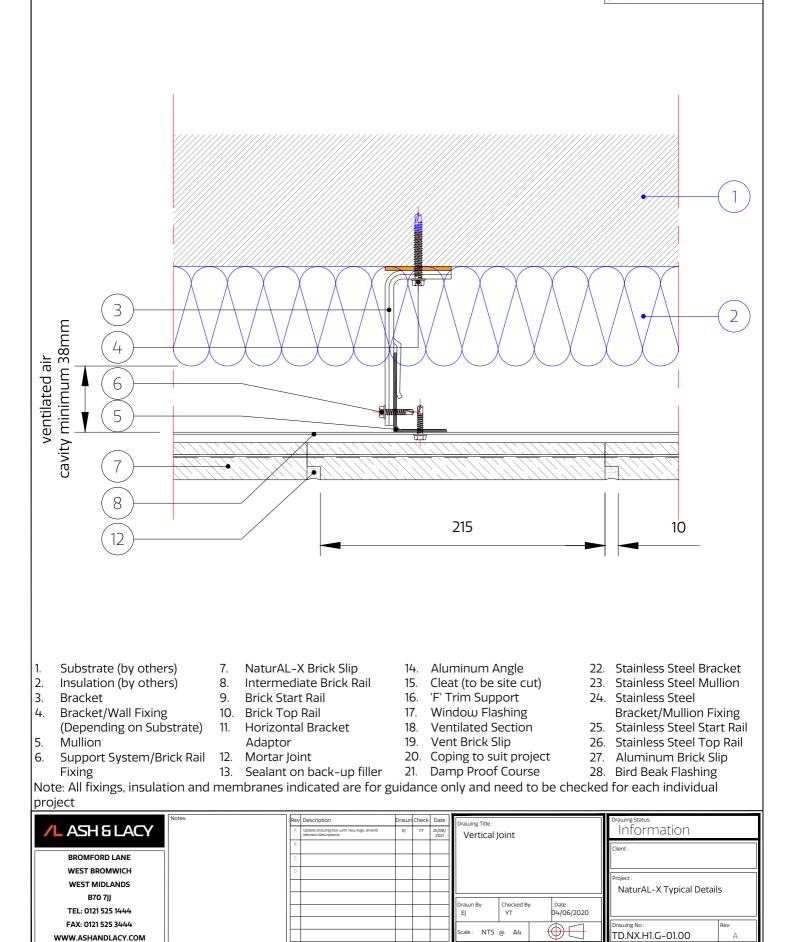
It is the customers responsibility to ensure that Ash & Lacy products are correctly installed and that they are suitable for the customers particular requirement and application.



General Notes:

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It is the customers responsibility to ensure that Ash & Lacy products are correctly installed and that they are suitable for the customers particular requirement and application.

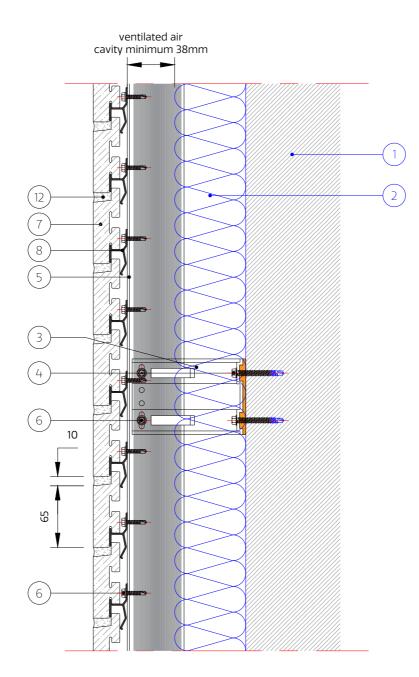


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- 1. Substrate (by others)
- 2. Insulation (by others)
- 3. Bracket
- 4. Bracket/Wall Fixing
- (Depending on Substrate) 5. Mullion
- 6. Support System/Brick Rail Fixing
- 7. NaturAL-X Brick Slip
- 8. Intermediate Brick Rail
- 9. Brick Start Rail
- Brick Top Rail
 Horizontal Bracket
- Adaptor
- 12. Mortar Joint
 - 13. Sealant on back-up filler
 - ombranes indicated are for g
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support
- Window Flashing
 Ventilated Section
- 19. Vent Brick Slip
- 20. Coping to suit project
- 21. Damp Proof Course
- 22. Stainless Steel Bracket
- 23. Stainless Steel Mullion
- 24. Stainless Steel
 - Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail
- 26. Stainless Steel Top Rail27. Aluminum Brick Slip
- 28. Bird Beak Flashing

	Notes:	Rev		Drawr	-		Drawing Title :	Drawing Status:
/LASH&LACY		Α	Update drawing box with new logo, amend element descriptions	EJ	YT	25/08/ 2021	Horizontal Joint	Information
		В						Client :
BROMFORD LANE		C						
WEST BROMWICH		D						Project :
WEST MIDLANDS								NaturAL-X Typical Details
B70 7JJ							Drawn By: Checked By: Date :	
TEL: 0121 525 1444							EJ YT 04/06/2020	
FAX: 0121 525 3444								Drawing No : Rev:
WWW.ASHANDLACY.COM							Scale : 1:4 @ A4	TD.NX.H1.G-02.00 A



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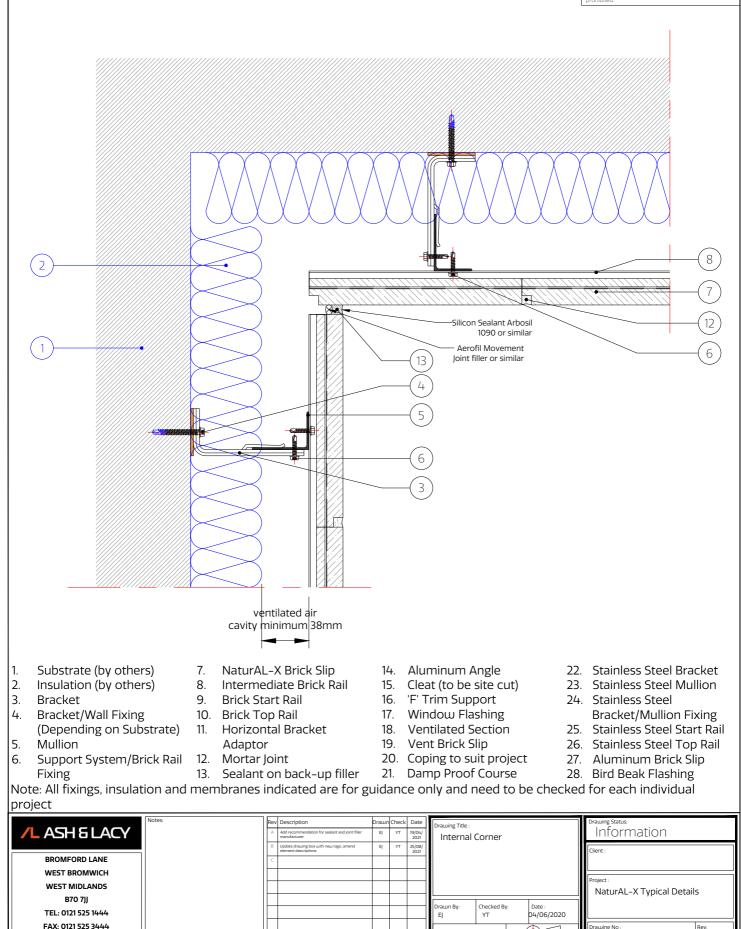
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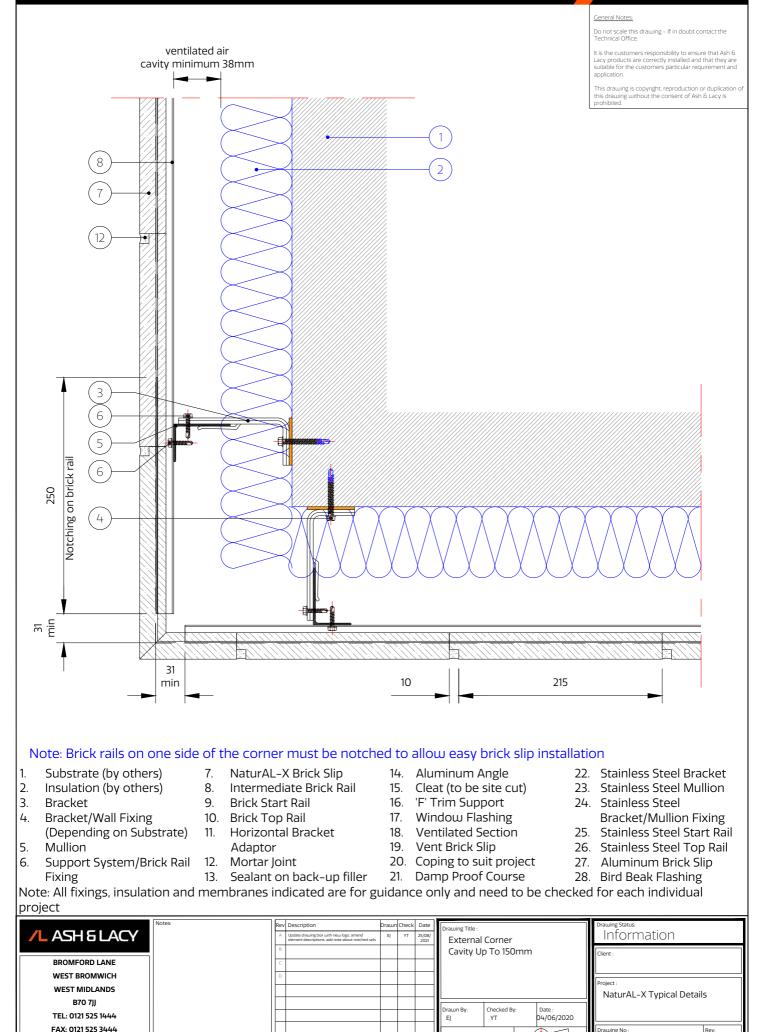
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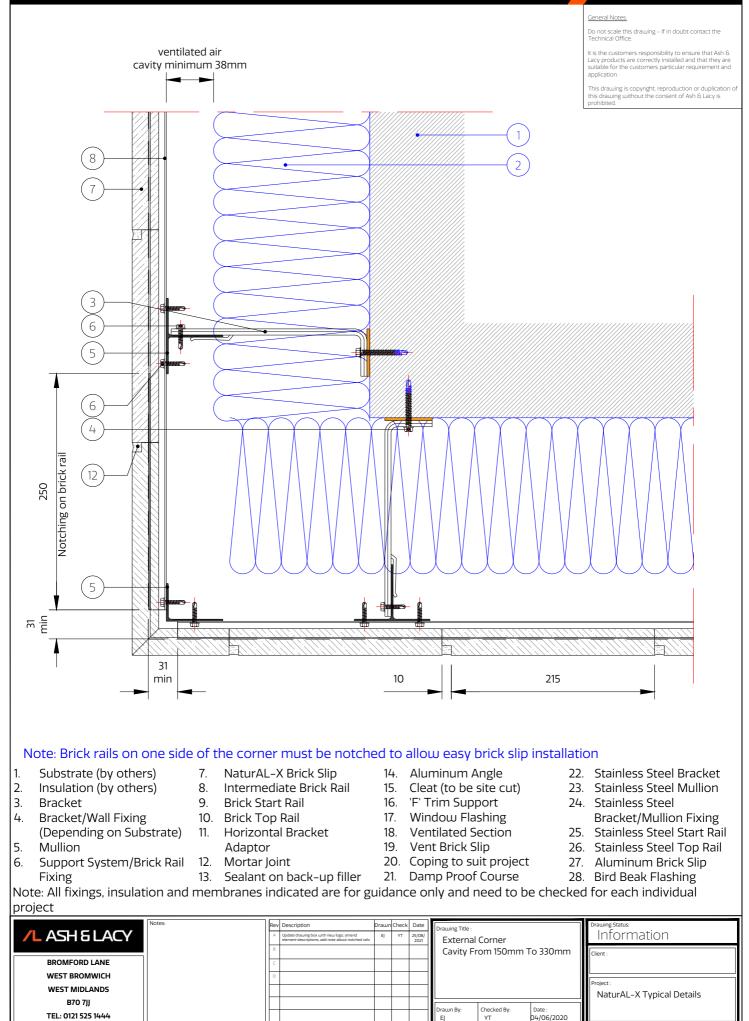
WWW.ASHANDLACY.COM

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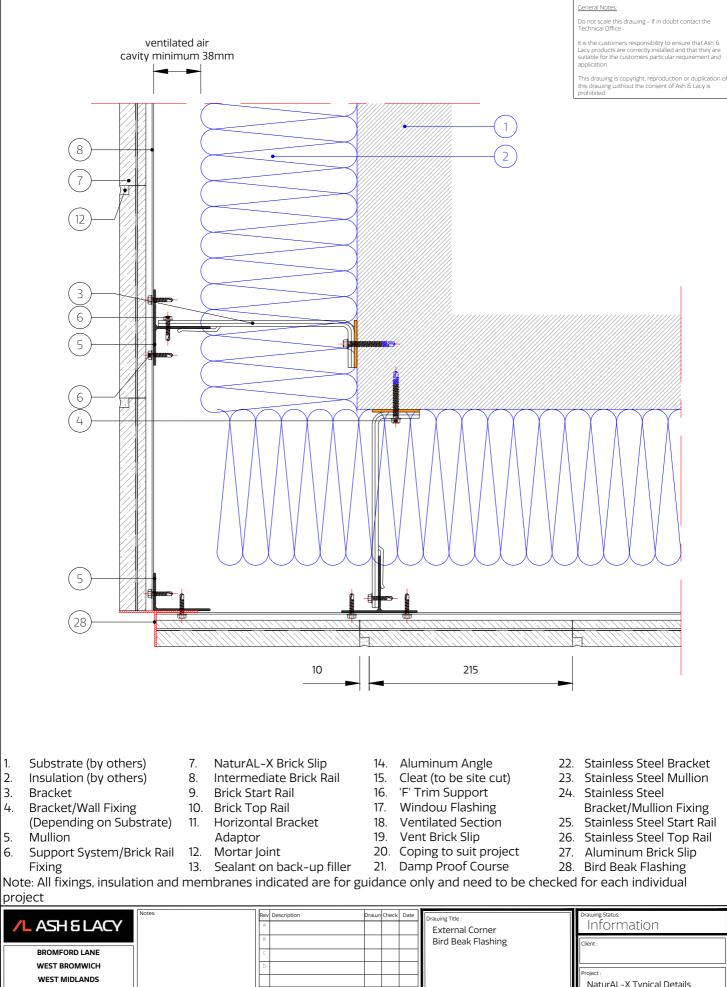
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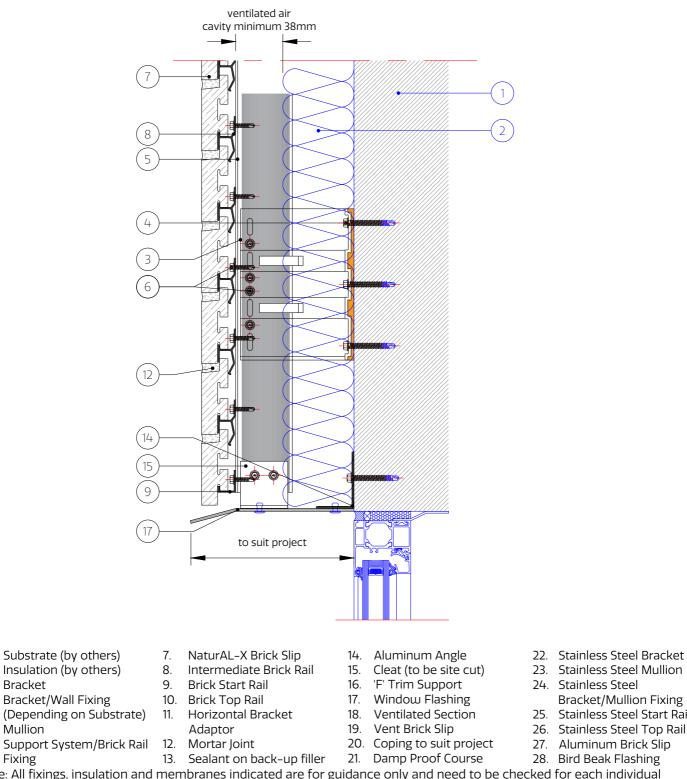
	Notes:	Rev	Description	Drawn	Check	Date	Drawing Title :	Drawing Status:
/LASH&LACY		Α					External Corner	Information
	-	В					Bird Beak Flashing	Client :
BROMFORD LANE		С						
WEST BROMWICH		D						
WEST MIDLANDS								Project : NaturAL-X Typical Details
B70 7JJ	-							Natural - A Typical Details
TEL: 0121 525 1444							Drawn By: Checked By: Date : EJ YT 25/08/2021	
FAX: 0121 525 3444								Drawing No : Rev:
WWW.ASHANDLACY.COM							Scale : 1:4 @ A4	TD.NX.H1.G-04.02 [-]

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23. Stainless Steel Mullion

- 24. Stainless Steel
 - Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail
- 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

Note: All fixings, insulation and membranes indicated are for guidance only and need to be checked for each individual project

1.

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Bracket

Mullion

Fixing

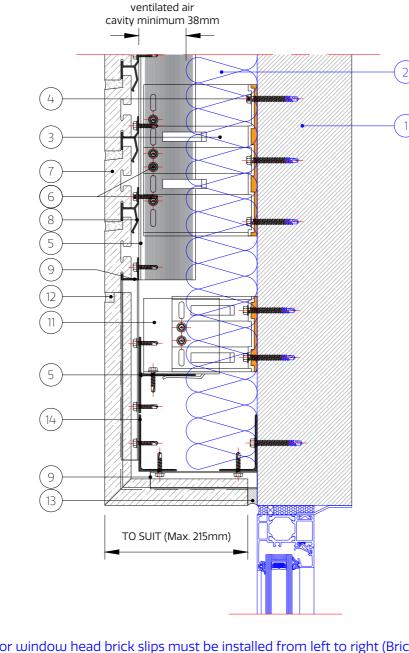
	Notes:	Rev	Description	Drawr	h Chec	k Date	Drawing Title :	Drawing Status:
/L ASH & LACY		Α	Flashing fixed to substrate not to window frame	EJ	ΥT	19/04/ 2021	Window Head	Information
		В	Update drawing box with new logo, amend element descriptions	EJ	ΥT	25/08/ 2021	Metal Head Flashing	Client :
BROMFORD LANE		С						
WEST BROMWICH								Project :
WEST MIDLANDS								NaturAL-X Typical Details
B70 7JJ							Drawn By: Checked By: Date :	
TEL: 0121 525 1444							EJ YT 04/06/2020	
FAX: 0121 525 3444								Drawing No : Rev:
WWW.ASHANDLACY.COM							Scale : 1:4 @ A4	TD.NX.H1.G-05.00 B

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Note: Brick rails for window head brick slips must be installed from left to right (Brick Start Rail on the left, Brick Top Rail – on the right).

On soffit part of window head details brick start rails must be used instead of intermediate rail.

- 1. Substrate (by others)
- 2. Insulation (by others)
- 3. Bracket
- 4. Bracket/Wall Fixing (Depending on Substrate)
- 5. Mullion
- 6. Support System/Brick Rail Fixing
- 7. NaturAL-X Brick Slip
- 8. Intermediate Brick Rail
- 9. Brick Start Rail
- 10. Brick Top Rail
- 11. Horizontal Bracket
- Adaptor
 - 12. Mortar Joint
 - 13. Sealant on back-up filler
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support
- 17. Window Flashing
- 18. Ventilated Section
- Vent Brick Slip
 Coping to suit project
- 21. Damp Proof Course
- 22. Stainless Steel Bracket
- 23. Stainless Steel Mullion
- 24. Stainless Steel Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail
- 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

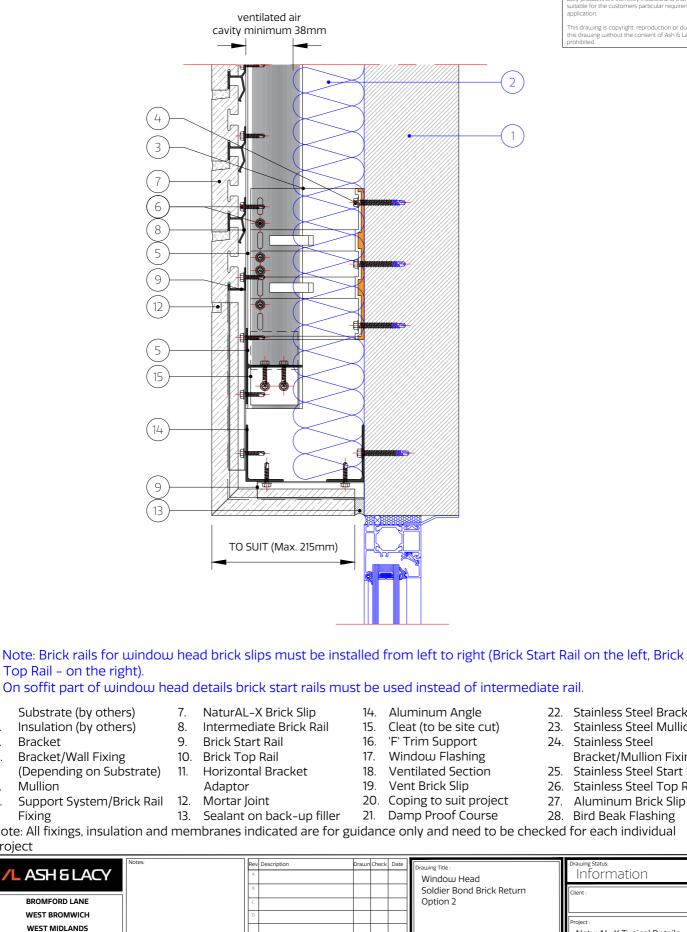
	Notes:	Rev	Description	Drawr	Check	Date	Drawing Title :			Drawing Status:
/L ASH & LACY		Α	Update drawing box with new logo, amend element descriptions	EJ	ΥT	25/08/ 2021	Window	Head		Information
		В					Soldier E	ond Brick Re	eturn	Client :
BROMFORD LANE		C					Option 1			
WEST BROMWICH		D								Project :
WEST MIDLANDS										NaturAL-X Typical Details
B70 7JJ								a		NatarAE X Typical Details
TEL: 0121 525 1444							Drawn By: EJ	Checked By: YT	Date : 04/06/2020	
FAX: 0121 525 3444										Drawing No : Rev:
WWW.ASHANDLACY.COM							Scale : 1:4	@ A4 ·	Θ	TD.NX.H1.G-05.01 A

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22. Stainless Steel Bracket

- 23. Stainless Steel Mullion 24. Stainless Steel
 - Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail
- 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

/LASH&LACY	Notes:	A A	Description	Drawr	Check	Date	Drawing Title : Window			Drawing Status: Information
BROMFORD LANE		В						ond Brick Re	eturn	Client :
		C					Option 2			
WEST BROMWICH		D								Project :
WEST MIDLANDS										NaturAL-X Typical Details
B70 7JJ							Dura Du	Checked By:	Date :	
TEL: 0121 525 1444							Drawn By: EJ	YT	25/08/2021	
FAX: 0121 525 3444							c			Drawing No : Rev:
WWW.ASHANDLACY.COM							Scale : 1:4	@ A4 ·	$\bigcirc \sub$	TD.NX.H1.G-05.02 [-]

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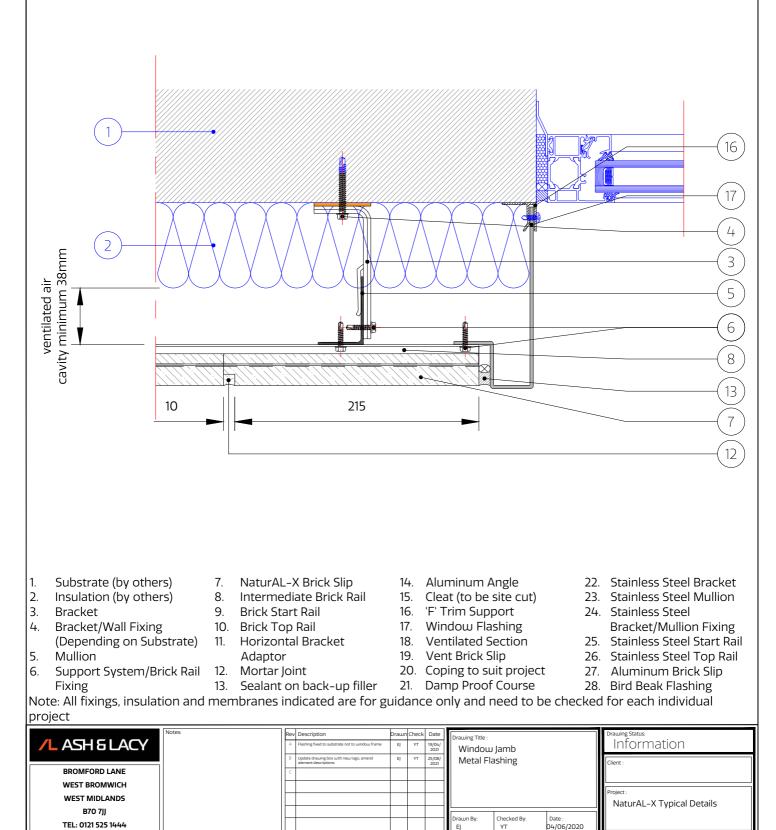
Rev

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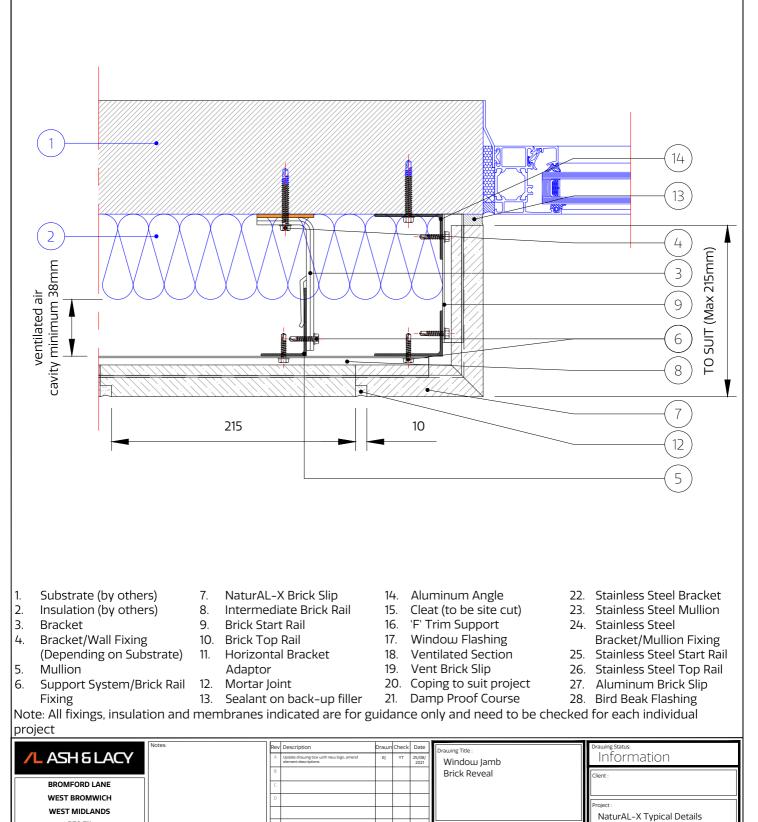
FAX: 0121 525 3444 WWW.ASHANDLACY.COM



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Checked By YT

NTS @ A4

Date : 04/06/2020

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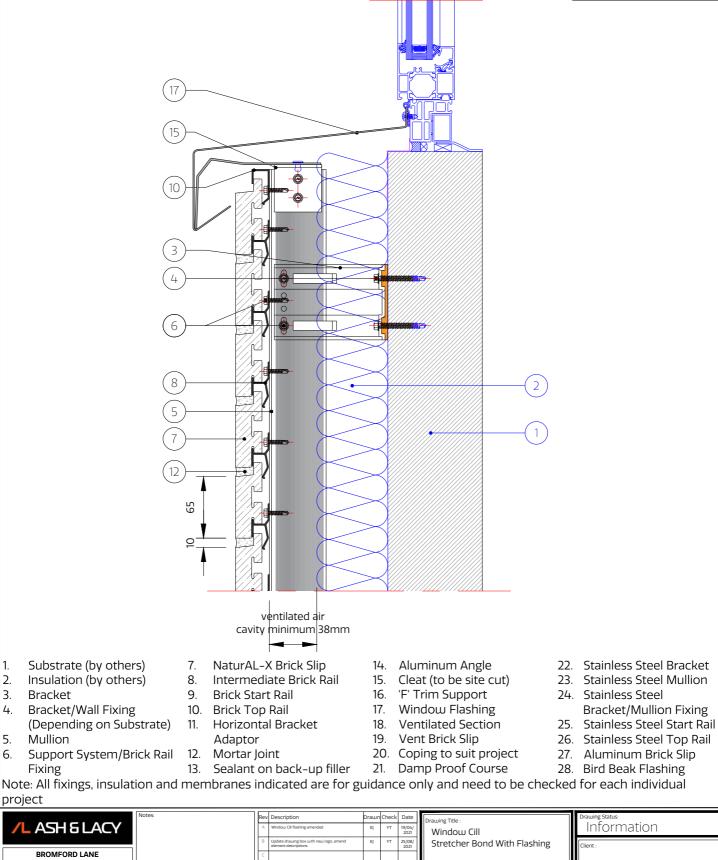
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WEST BROMWICH WEST MIDLANDS

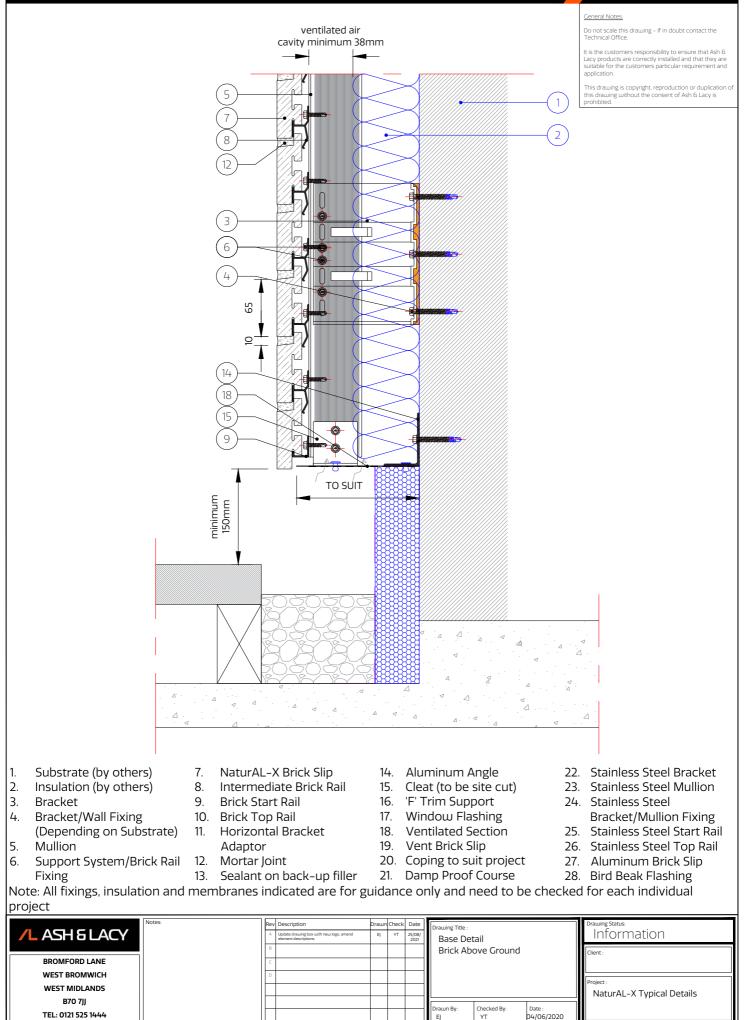
B70 7JJ TEL: 0121 525 1444 FAX: 0121 525 3444

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odate drawing box with new logo, amend ement descriptions	EJ	YT	25/08/ 2021	Stretche	er Bond Wit	h Flashing		Client :	
								Project :	
								NaturAL-X Typical Deta	ails
							٦I	Natarite Krypicarbete	2012
				Drawn By: EJ	Checked By: YT	Date : 04/06/2020			
								Drawing No :	F
				Scale : 1:4	@ A4	$\Psi \Box$		TD.NX.H1.G-07.00	

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Date : 04/06/2020

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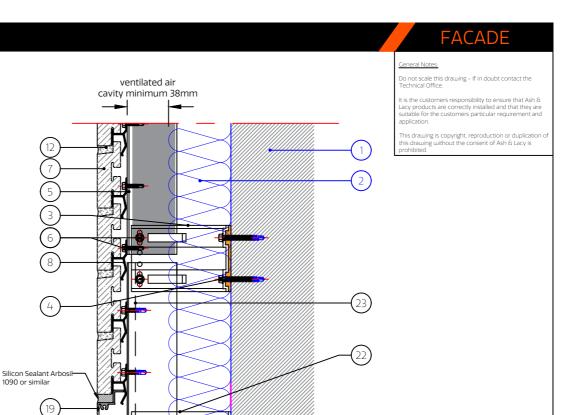
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NTS @ A4



- Substrate (by others) 7. 1.
 - 2. Insulation (by others)
 - 3. Bracket
 - 4.
 - Bracket/Wall Fixing (Depending on Substrate) 5. Mullion
 - 6. Support System/Brick Rail Fixing
- NaturAL-X Brick Slip 8. Intermediate Brick Rail
- 9. Brick Start Rail

Silicon Sealant Arbos 1090 or simila

21

- 10. Brick Top Rail
- 11. Horizontal Bracket
- Adaptor 12. Mortar Joint
- 13. Sealant on back-up filler
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support 17. Window Flashing
- 18. Ventilated Section
- 19. Vent Brick Slip
- 20. Coping to suit project
- 21. Damp Proof Course
- 22. Stainless Steel Bracket
- 23. Stainless Steel Mullion
- 24. Stainless Steel

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11

- Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail
- 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

Note: All fixings, insulation and membranes indicated are for guidance only and need to be checked for each individual project

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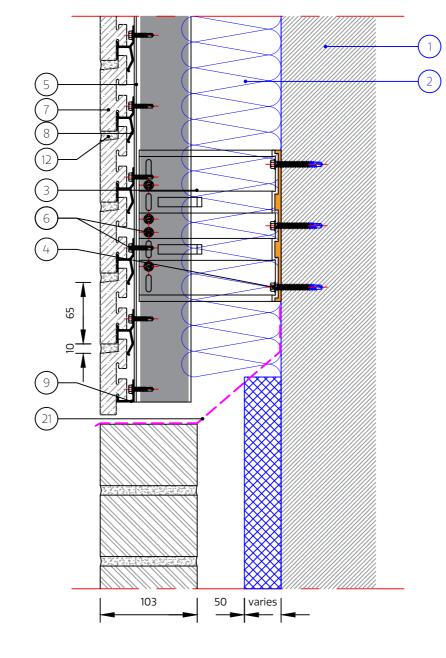
	Notes:	Rev	Description	Drawn	Check	Date	Drawing Title :	Drawing Status:
/L ASH & LACY		Α	Moved vent brick slip above DPC	EJ	ΥT	19/04/ 2021	Base Detail	Information
			Remove brick slips from below ground and leave brick slips only up to ground level	EJ	ΥT	09/07/ 2021	Bricks Below Ground	Client :
BROMFORD LANE		С	Update drawing box with new logo, amend element descriptions	EJ	ΥT	25/08/ 2021		
WEST BROMWICH								Project :
WEST MIDLANDS						\square		NaturAL-X Typical Details
B70 7JJ							Drawn Bv: Checked Bv: Date :	Hatante X Typical Details
TEL: 0121 525 1444							Drawn By: Checked By: Date : EJ YT 14/09/2020	
FAX: 0121 525 3444								Drawing No : Rev:
WWW.ASHANDLACY.COM							scale: NTS @ A4	TD.NX.H1.G-08.01 C

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- Substrate (by others) 1.
- 2. Insulation (by others)
- 3. Bracket
- 4. Bracket/Wall Fixing
- (Depending on Substrate) 5. Mullion
- 6. Support System/Brick Rail Fixing
- NaturAL-X Brick Slip 7. Intermediate Brick Rail
- 8.
- 9. Brick Start Rail
- 10. Brick Top Rail 11. Horizontal Bracket
- Adaptor
- 12. Mortar Joint
 - 13. Sealant on back-up filler
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support
- 17. Window Flashing 18. Ventilated Section
- 19. Vent Brick Slip
- 20. Coping to suit project
- 21. Damp Proof Course
- 22. Stainless Steel Bracket
- 23. Stainless Steel Mullion
- 24. Stainless Steel
 - Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

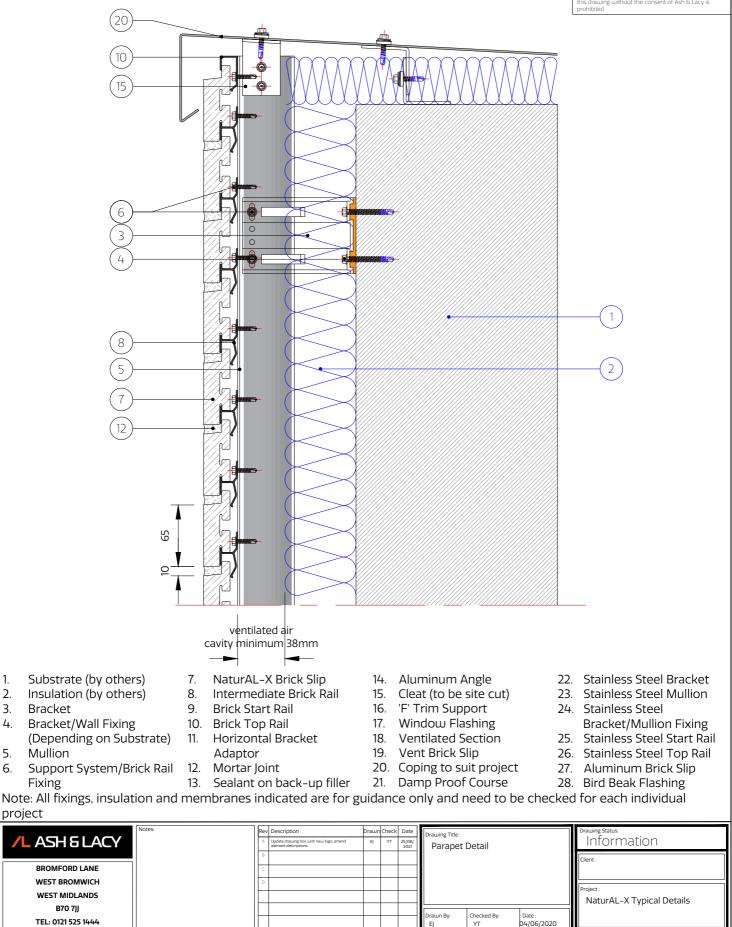
/LASH & LACY	Notes:	_	Description Update drawing box with new logo, amend element descriptions	Drawr EJ	YT	Date 25/08/ 2021	Drawing Litle :
BROMFORD LANE		С					Chern -
WEST BROMWICH WEST MIDLANDS		D					Project :
B70 7JJ							NaturAL-X Typical Details
TEL: 0121 525 1444							Drawn By: Checked By: Date : EJ YT 15/07/2021
FAX: 0121 525 3444							Scale: NTS @ A4
WWW.ASHANDLACY.COM							Scale: NTS @ A4

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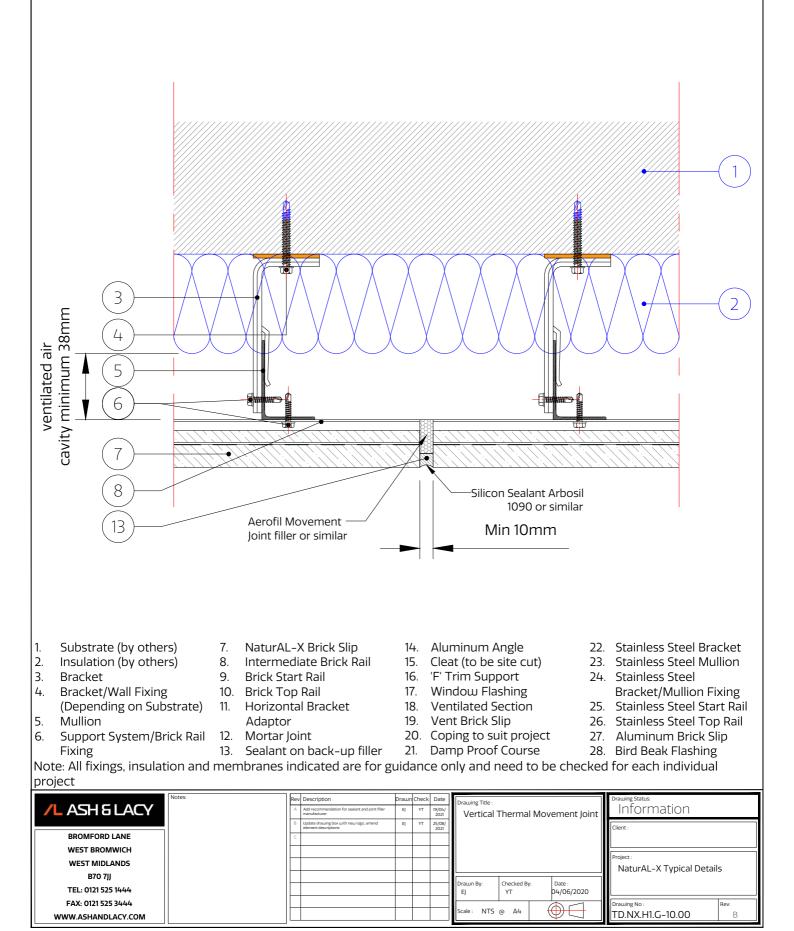
FAX: 0121 525 3444

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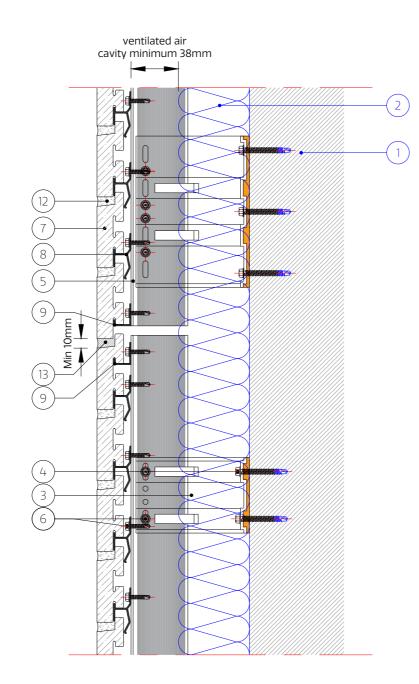


General Notes:

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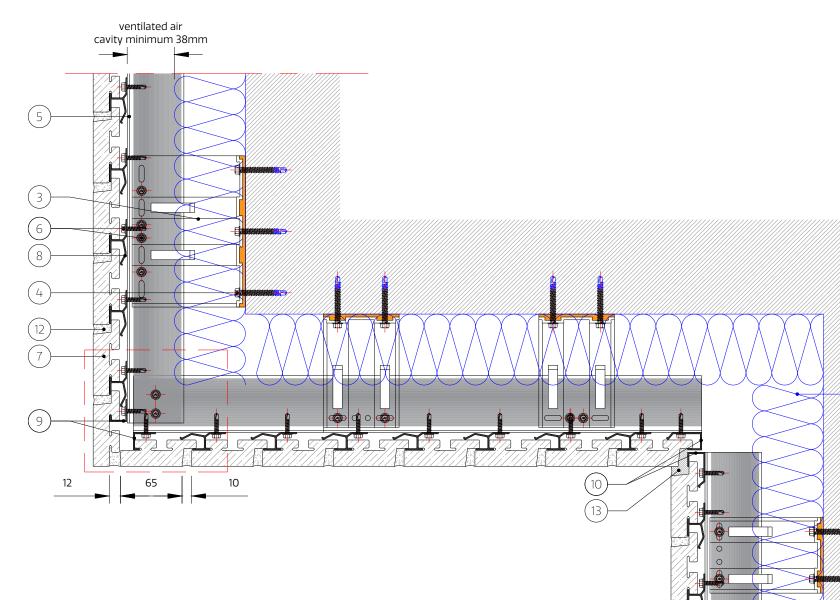
It is the customers responsibility to ensure that Ash & Lacy products are correctly installed and that they are suitable for the customers particular requirement and application.

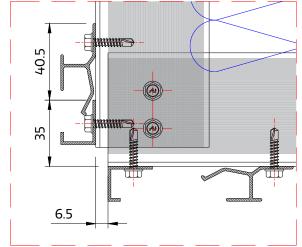
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- Substrate (by others) 1.
- 2. Insulation (by others)
- 3. Bracket
- 4. Bracket/Wall Fixing
- (Depending on Substrate) 5. Mullion
- 6. Support System/Brick Rail Fixing
- NaturAL-X Brick Slip 7.
- 8. Intermediate Brick Rail
- 9. Brick Start Rail
- 10. Brick Top Rail 11. Horizontal Bracket
- Adaptor
- 12. Mortar Joint
 - 13. Sealant on back-up filler
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support
- 17. Window Flashing 18. Ventilated Section
- 19. Vent Brick Slip
- 20. Coping to suit project
- 21. Damp Proof Course
- 22. Stainless Steel Bracket
- 23. Stainless Steel Mullion
- 24. Stainless Steel
 - Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

	Notes:	Rev	Description	Drawn	Check	Date	Drawing Title :	Drawing Status:	
/L ASH & LACY		Α	Update drawing box with new logo, amend element descriptions	EJ	ΥT	25/08/ 2021	Horizontal Thermal Movement Join	Information	
		В						Client :	
BROMFORD LANE		С							
WEST BROMWICH		D						Project :	
WEST MIDLANDS								NaturAL-X Typical Details	
B70 7JJ							Drawn By: Checked By: Date :	Nataria K Typica Detail	
TEL: 0121 525 1444							Drawn By: Checked By: Date : EJ YT 04/06/2020		
FAX: 0121 525 3444								Drawing No :	Rev:
WWW.ASHANDLACY.COM							Scale : 1:4 @ A4	TD.NX.H1.G-11.00	А





- 2.
- Insulation (by others) 3. Bracket
- 4. Bracket/Wall Fixing
- (Depending on Substrate) 11. Horizontal Bracket Mullion

Substrate (by others)

- 5. 6.
- Support System/Brick Rail 12. Mortar Joint Fixing
- 10. Brick Top Rail
- Adaptor
- 21. Damp Proof Course
- Note: All fixings, insulation and membranes indicated are for guidance only and need to be checked for each individual

project

- 7. NaturAL-X Brick Slip 14. Aluminum Angle 8. Intermediate Brick Rail 15. Cleat (to be site cut) 9. Brick Start Rail 16. 'F' Trim Support 17. Window Flashing 18. Ventilated Section 19. Vent Brick Slip
 - 20. Coping to suit project

13. Sealant on back-up filler

- 22. Stainless Steel Bracket 23. Stainless Steel Mullion
- 24. Stainless Steel
- Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail
- 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

FACADE

General Notes:

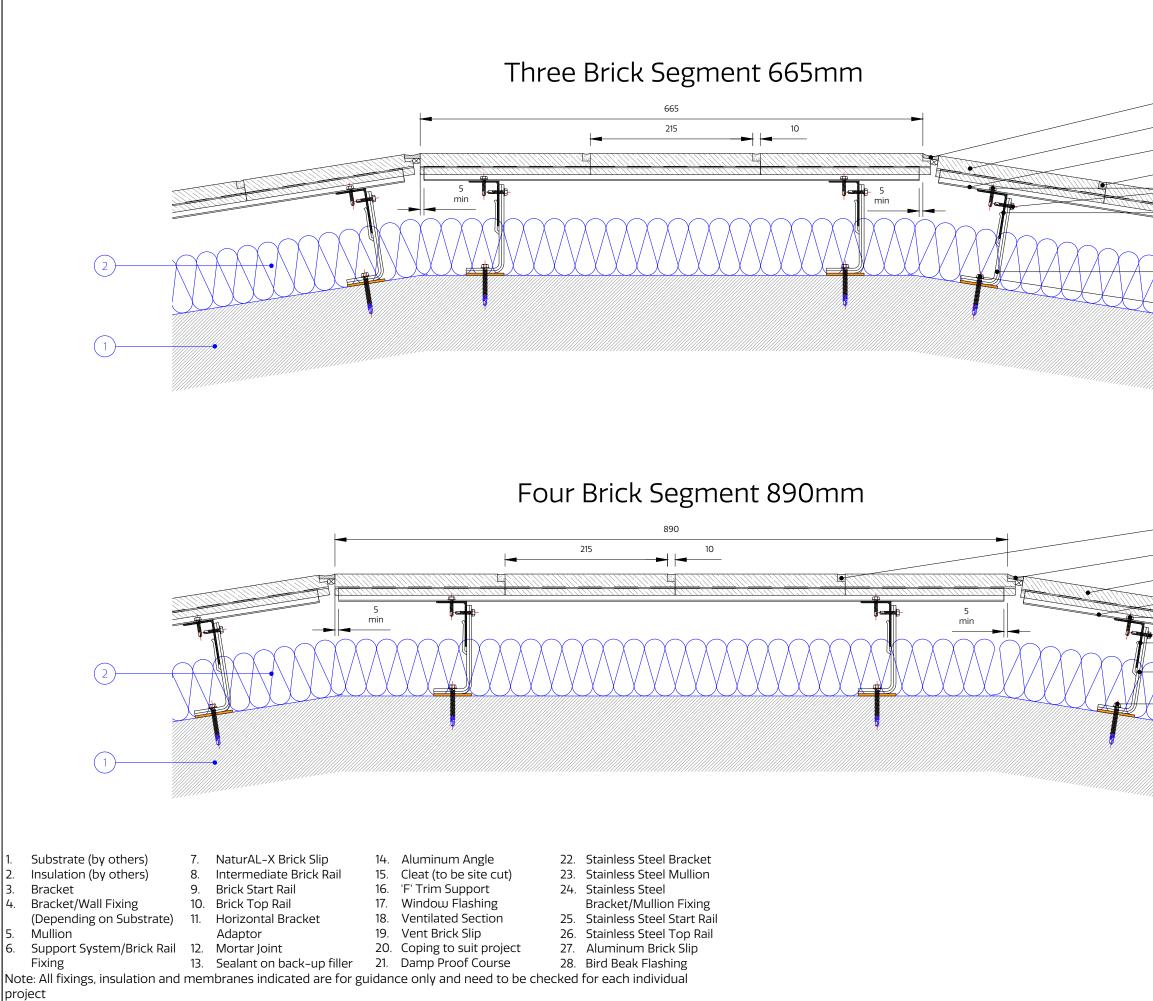
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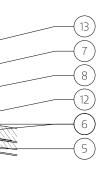


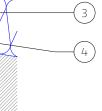


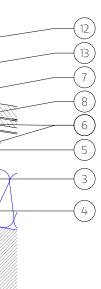
General Notes:

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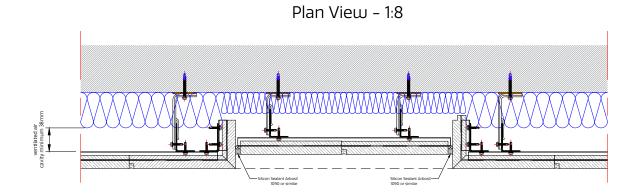






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	1	BROMFO WEST BR WEST M B70	OMWI	СН		
	-	TEL: 0121		44		
		AX: 0121				
	ww	W.ASHAI	NDLAC	Y.COM	N	
ſ						
	Client :					
F	Project :					
	NaturAL-	-X Typic	al Det	ail		
	Drawing Title : Curved V Rabbet Jo					
L		Checked By		Date : 04/06		
	Drawn By: EJ	ΥT		54/00	/2020	
	EJ	YT @ A3) (12020	

Section View - 1:5



Elevation View - 1:8

Substrate (by others) Insulation (by others)

- 2. 3. Bracket
- 4.
- Bracket/Wall Fixing (Depending on Substrate) 11. Horizontal Bracket
- Mullion 5.

project

- Support System/Brick Rail 12. Mortar Joint 6. Fixing
- 18. Ventilated Section 19. Vent Brick Slip Adaptor

7. NaturAL-X Brick Slip

9. Brick Start Rail

10. Brick Top Rail

8. Intermediate Brick Rail

- 20. Coping to suit project
 - 21. Damp Proof Course

14. Aluminum Angle

16. 'F' Trim Support

17. Window Flashing

15. Cleat (to be site cut)

- 27. Aluminum Brick Slip 28. Bird Beak Flashing

24. Stainless Steel

22. Stainless Steel Bracket

23. Stainless Steel Mullion

Bracket/Mullion Fixing

25. Stainless Steel Start Rail

26. Stainless Steel Top Rail

13. Sealant on back-up filler Note: All fixings, insulation and membranes indicated are for guidance only and need to be checked for each individual

4 (14) 9 (15) (14 ventilated ai cavity minimum 38mm

Note: This detail is suitable for recess depth of

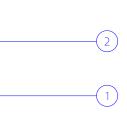
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f up to 50mm.

С											
в											
Α	Update drawing box element description	with new logo, ar s. add additional se	nend sction	EJ	ΥT	25/08, 2021					
Rev	Description			Drawn	Check	Date					
C	Drawing Status: Information										
	/L ASH & LACY										
		BROMFO WEST BR WEST M B7(TEL: 0121	OMWIC IDLAND 0 7JJ	CH IS							
		FAX: 0121 W.ASHA			и						
6	lient :										
Project: NaturAL–X Typical Detail											
	Recess [Detail									
	Prawn By: EJ	Checked B YT	/: C	Date : 14/06	/2020						
		@ A3	(<u>)</u> [\square						
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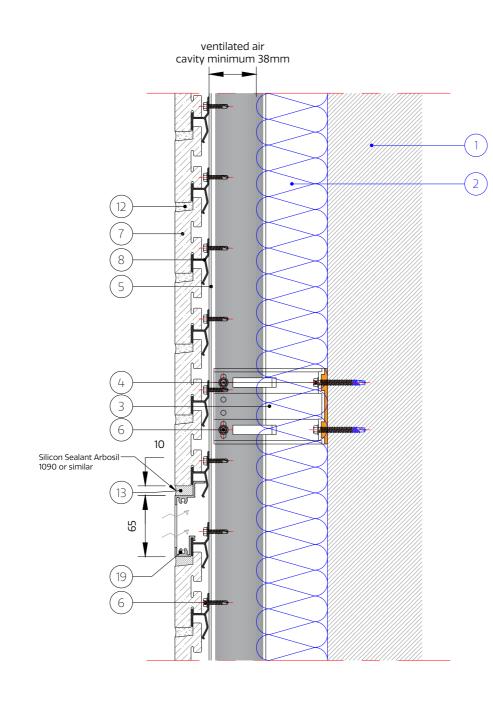
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Note: Joint around Vent Brick Slip must me sealed using Sealant instead of Mortar.

- 1. Substrate (by others)
- 2. Insulation (by others)
- 3. Bracket
- 4. Bracket/Wall Fixing (Depending on Substrate)
- 5. Mullion
- 6. Support System/Brick Rail Fixing
- 7. NaturAL-X Brick Slip
- 8. Intermediate Brick Rail
- 9. Brick Start Rail
- 10. Brick Top Rail
- 11. Horizontal Bracket
- Adaptor
 - 12. Mortar Joint
 - 13. Sealant on back-up filler
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support
- 17. Window Flashing
- 18. Ventilated Section
- 19. Vent Brick Slip
- Coping to suit project
 Damp Proof Course
- 22. Stainless Steel Bracket
- 23. Stainless Steel Mullion
- 24. Stainless Steel
 - Bracket/Mullion Fixing
- Stainless Steel Start Rail
 Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing
- bod for each individual

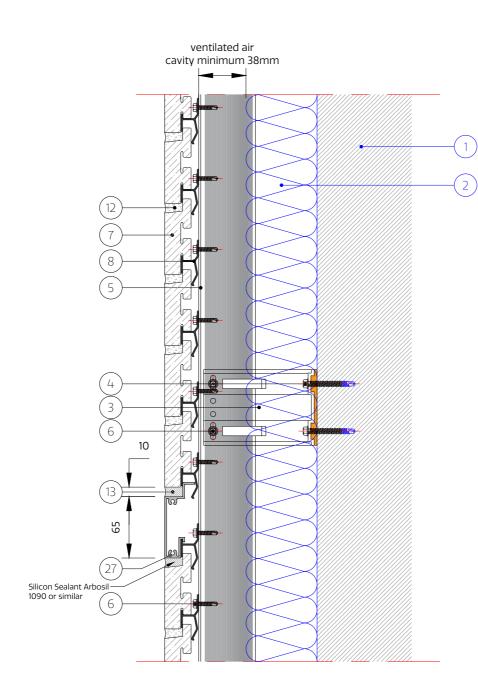
	Notes:	Rev	Description	Drawn	Check	Date	Drawing Title :
/L ASH & LACY			Update drawing box with new logo, amend element descriptions	EJ	ΥT	25/08/ 2021	Horizontal Joint
		В					With Vent Brick
BROMFORD LANE		С					
WEST BROMWICH		D					Device the second secon
WEST MIDLANDS							Project : NaturAL-X Typical Details
B70 7JJ							
TEL: 0121 525 1444							Drawn By: Checked By: Date : EJ YT 04/06/2020
FAX: 0121 525 3444							Drawing No : Rev:
WWW.ASHANDLACY.COM							Scale: 1:4 @ A4 TD.NX.H1.G-15.00 A

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Note: Joint around Alum Brick Slip must me sealed using Sealant instead of Mortar.

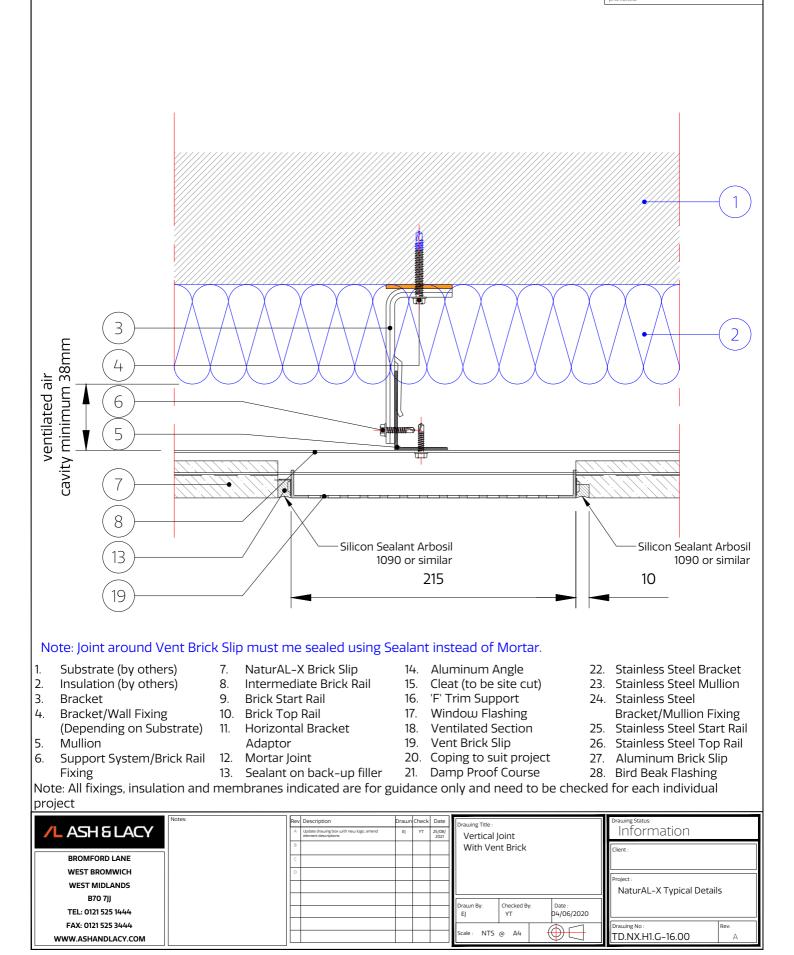
- Substrate (by others) 1.
- 2. Insulation (by others)
- 3. Bracket
- 4. Bracket/Wall Fixing (Depending on Substrate)
- 5. Mullion
- 6. Support System/Brick Rail Fixing
- NaturAL-X Brick Slip 7.
- 8. Intermediate Brick Rail
- 9. Brick Start Rail
- 10. Brick Top Rail
- 11. Horizontal Bracket
- Adaptor
 - 12. Mortar Joint
 - 13. Sealant on back-up filler
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support
- 17. Window Flashing
- 18. Ventilated Section
- 19. Vent Brick Slip
- 20. Coping to suit project 21. Damp Proof Course
- 22. Stainless Steel Bracket 23. Stainless Steel Mullion
- 24. Stainless Steel
 - Bracket/Mullion Fixing
- 25. Stainless Steel Start Rail
- 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

	Notes:	Rev	Description	Drawn	Check	Date	Drawing Title :			Drawing Status:	
/L ASH & LACY			Update drawing box with new logo, amend element descriptions	EJ	ΥT	25/08/ 2021	Horizont			Information	
		В					With Alum Brick		Client :		
BROMFORD LANE		C									
WEST BROMWICH		D								Project :	
WEST MIDLANDS										NaturAL-X Typical Detai	lc
B70 7JJ								a			
TEL: 0121 525 1444							Drawn By: EJ	Checked By: YT	Date : 27/10/2020		
FAX: 0121 525 3444										Drawing No :	Rev:
WWW.ASHANDLACY.COM							Scale : 1:4	@ A4	$\bigcirc \sub$	TD.NX.H1.G-15.01	A

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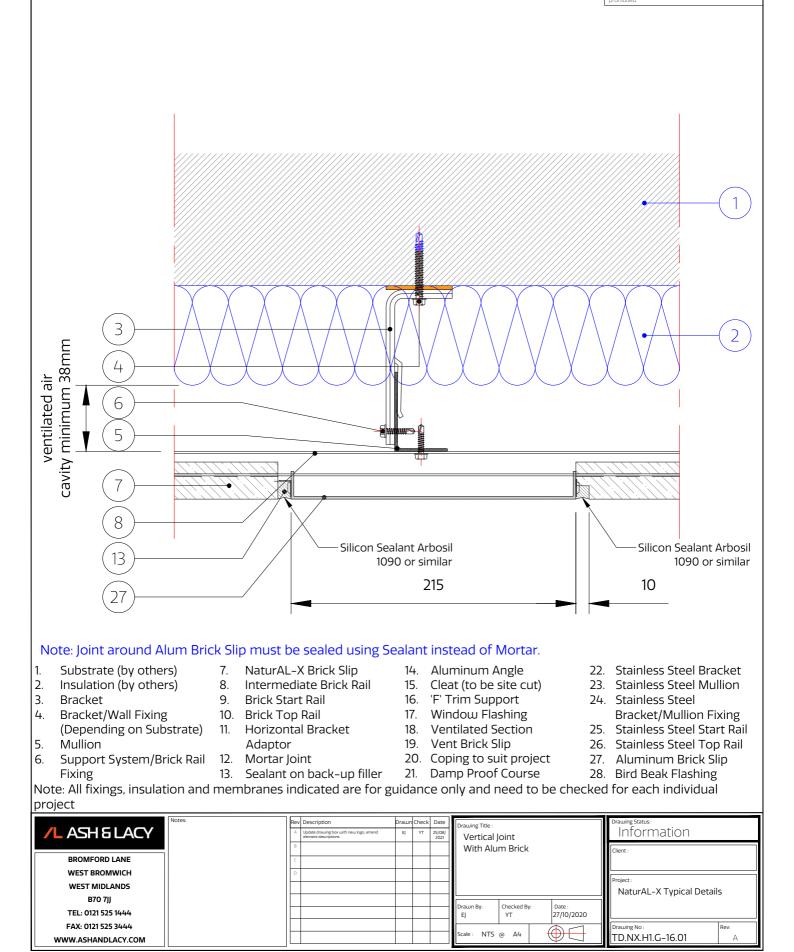
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General Notes:

Drawing No

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Scale: NTS @ A4

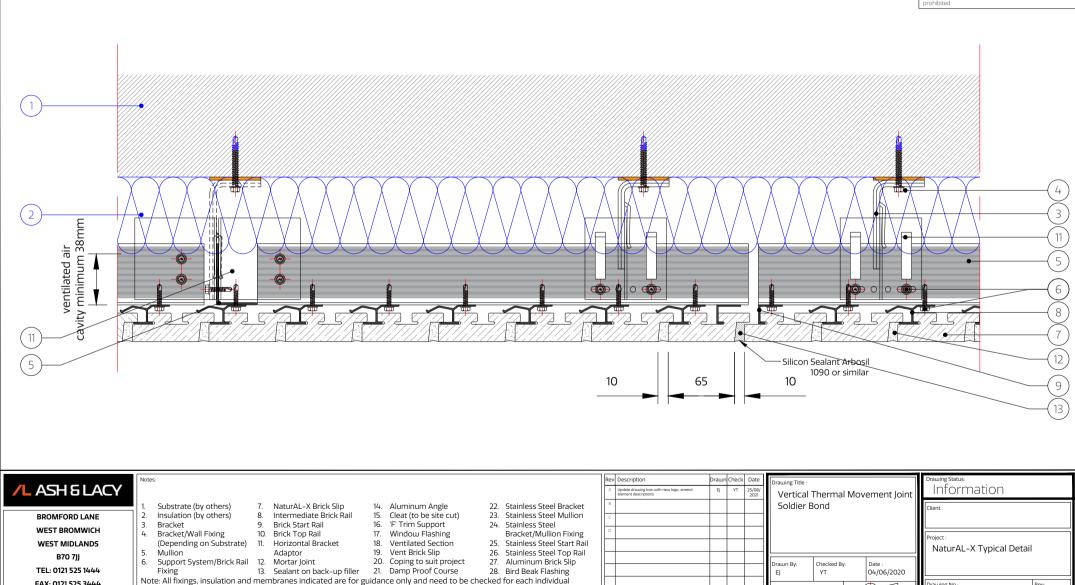
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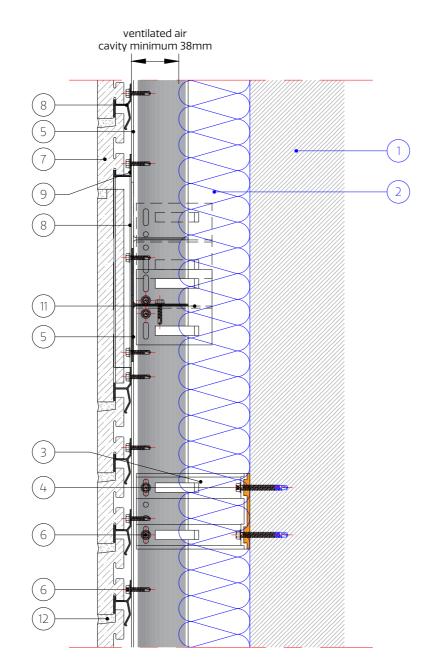
project

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- Substrate (by others) 1.
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- 4. Bracket/Wall Fixing (Depending on Substrate)
- 5. Mullion
- 6. Support System/Brick Rail Fixing
- NaturAL-X Brick Slip 7.
- 8. Intermediate Brick Rail
- 9. Brick Start Rail
- 10. Brick Top Rail
- 11. Horizontal Bracket Adaptor
- 12. Mortar Joint
 - 13. Sealant on back-up filler
- 14. Aluminum Angle
- 15. Cleat (to be site cut)
- 16. 'F' Trim Support
- 17. Window Flashing
- 18. Ventilated Section 19. Vent Brick Slip
- 20. Coping to suit project
- 21. Damp Proof Course
- 22. Stainless Steel Bracket
- 23. Stainless Steel Mullion
- 24. Stainless Steel
 - Bracket/Mullion Fixing Stainless Steel Start Rail
- 25. 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

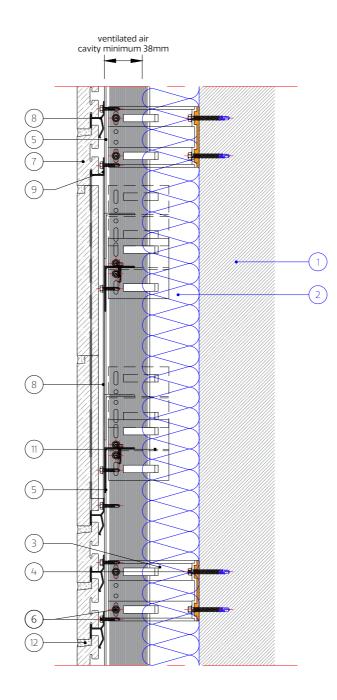
∕L ASH & LACY	Notes:	A	Description Update drawing box with new logo, amend element descriptions	Drawr EJ	Check YT	Date 25/08/ 2021	Drawing Title : Horizontal Joint
BROMFORD LANE		B C					With one Standing Soldier Course
WEST BROMWICH WEST MIDLANDS		D					Project : NaturAL–X Typical Details
B70 7JJ TEL: 0121 525 1444							Drawn By: Checked By: Date : EJ YT 26/03/2021
FAX: 0121 525 3444 WWW.ASHANDLACY.COM							Scale: 1:4 @ A4

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- Substrate (by others) 1.
- 2. Insulation (by others)
- 3. Bracket
- 4.
- Bracket/Wall Fixing (Depending on Substrate) 5. Mullion
- 6. Support System/Brick Rail Fixing
- NaturAL-X Brick Slip 7.
- 8. Intermediate Brick Rail
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- 24. Stainless Steel
 - Bracket/Mullion Fixing Stainless Steel Start Rail
- 25. 26. Stainless Steel Top Rail
- 27. Aluminum Brick Slip
- 28. Bird Beak Flashing

/L ASH & LACY	Notes:	Rev A	Description Update drawing box with new logo, amend element descriptions	Drawr _{EJ}	Check YT	Date 25/08/ 2021	Drawing Title : Horizontal Joint	Drawing Status: Information
		в					With two Standing Soldier Course	Client :
BROMFORD LANE		C						
WEST BROMWICH		D						
WEST MIDLANDS								Project : NaturAL-X Typical Details
B70 7JJ								Hatame A Typical Details
TEL: 0121 525 1444							Drawn By: Checked By: Date : EJ YT 09/04/2021	
FAX: 0121 525 3444								Drawing No : Rev:
WWW.ASHANDLACY.COM							Scale : 1:4 @ A4	TD.NX.H1.G-19.01 A